THE PLY GEM PROMISE

Mastic products are backed by Ply Gem — a 70-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.

PLY GEM RESERVES THE RIGHT TO ALTER, MODIFY OR DELETE ITEMS FROM TIME TO TIME WITHOUT NOTICE. DUE TO PRINTING LIMITATIONS, COLORS MAY NOT BE EXACTLY AS SHOWN. CONTACT YOUR DISTRIBUTOR OR SALES REPRESENTATIVE FOR ACTUAL PRODUCT AND COLOR SAMPLES.

PLY GEM, THE PLY GEM LOGO, THE PLY GEM BADGE, PERFORMANCE METALS, AND MASTIC ARE TRADEMARKS OF PLY GEM INDUSTRIES, INC. (“PLY GEM”) OR AN AFFILIATE OF PLY GEM. © 2017 PLY GEM INDUSTRIES, INC.

ALL PRODUCTS MADE IN THE U.S.A. 7601093681101/BT/CG/0517

PLY GEM SIDING GROUP
2600 GRAND BLVD. SUITE 900
KANSAS CITY, MO 64108

mastic.com
800 962 6973

With the Mastic line of Performance Metals’ products, you’re guaranteed beautiful metals that will outperform and outlast the competition. From trim coil and rainware to siding and soffit, Performance Metals’ products are easy to work with and perfect for every home — making them easy to use and sell.
DURABLE COLORS. UNBEATABLE SELECTION.

Choose colors that are engineered for lasting beauty with Ply Gem Mastic. By using cutting-edge finishes like the proprietary Alumalure®2000 finish, every color is just as durable as the metal underneath. And the best part is, these long-lasting colors come in a vast array of options so homeowners can get colors that match flawlessly from product to product and beautify their home.
UNBEATABLE STRENGTH.  
EXCEPTIONAL BEAUTY.

Ply Gem Steel Siding is a low-maintenance, stylish and durable choice that’s backed by our limited lifetime warranty.

FADE, FIRE, AND IMPACT RESISTANT  
IDEAL IN EXTREME WEATHER CONDITIONS  
BACKED BY AN INDUSTRY-LEADING WARRANTY

COLOR  
Available in a broad array of designer colors with matching rainware and accessories

TEXTURE  
Superior texture and color retention with an innovative silicon-modified polyester coating and woodgrain pattern

PROFILE  
Double 4’ Traditional Lap  
Double 5’ Traditional Lap  
Single 8’ Traditional Lap  
Double 5’ Dutch Lap  
Board + Batten

Available in a broad array of designer colors with matching rainware and accessories

SUPERIOR TEXTURE AND COLOR RETENTION WITH AN INNOVATIVE SILICON-MODIFIED POLYESTER COATING AND WOODGRAIN PATTERN

STEEL SIDING COLLECTION

STRENGTH

BEAUTY

COLOR

TEXTURE

PROFILE

Ply Gem Steel Siding in Montana Suede, Ply Gem Cellular PVC trim painted woodgrain, Ply Gem Mira™ bi-parting patio doors in Summer Yellow

POWER METALS | 54 | PERFORMANCE METALS
Thanks to more than 30 years of extensive testing and our proprietary Alumalure® 2000 finish, we’re able to offer the most premier aluminum products in the industry. From quality performance to low-maintenance features, our selection is superior in every way.

**Quality Performance**

Alumalure® 2000 is an exceptional two-coat finish that holds its color and resists corrosion. It outperforms the competition in the harshest weather conditions.

**Lifetime Warranty**

The peace of mind of one comprehensive warranty that covers material and labor with a 100% coverage schedule for the lifetime of the original owner.

**Low Maintenance**

Won’t chip, flake or blister, crack or split when bent and shaped. It cuts clean with minimal torn and applies flat with no bubbling, rippling, waves or “oil-canning.”

**Color Coordination**

We have the broadest array of colors in the industry. From vinyl to fiber cement to steel, our colors match or complement a wide variety of cladding perfectly. In addition, colors stay true and last longer because they are made from inorganic pigments.

**Rigidity**

Panels are designed and engineered to be very rigid so the siding remains straight on the wall.

**Weathering**

Color retention (resistance to fading) is tested to subject our products to real-time weather conditions and accelerated UV Testing. This ensures that they will hold up in the most extreme environmental conditions.

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**Sun Exposure Test**

Using a spherical spectrophotometer, a 10,000-watt xenon flash tube bounces light off a siding panel. This information is then analyzed to determine if the color falls within accepted ranges for color consistency and match.

**Accelerated Corrosion Test**

We test our products in the metal trim coil category to ensure they can withstand the demands of real-world conditions.

**Gloss Test**

A digital-readout microgloss meter is used to scan siding to determine if its gloss falls within a target range. Gloss is important to the aesthetic appeal of the siding.

**Vertical Height Impact Test**

Measures the product’s durability and ability to resist impact forces in the result of drop tests, formulation and impact modifiers.

**Corrosion-Inhibiting Primer**

A five-stage cleaning process creates a corrosion-inhibiting primer that provides superior performance in the metal trim coil category.

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**5-Year Warranty**

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ENVOY® ALUMINUM SIDING

Enhanced shadow lines replicate the appearance of real wood siding.

 STRONG NAIL HEM
 Secure fastening — added strength and stability.

 HIGH-PERFORMANCE LOCKING SYSTEM
 Provides greater stability and increased locking area.

 WIND SPEED — RATED UP TO 165 MPH

 AVAILABLE IN A RANGE OF BEAUTIFUL COLORS
 Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

 ALUMALURE® 2000
 This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar-resistant topcoat.

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 Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

 V.I.P. LIMITED LIFETIME WARRANTY
 Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

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 Enhanced shadow lines replicate the appearance of real wood siding.

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 Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).
Manufactured from only the highest-grade aluminum, Envoy, our strongest and hardest aluminum soffit, meets or exceeds Q801 standards — delivering rigid performance across long spans.

**V-GROOVE SOFFIT**

- Our v-groove designs replicate the classic look of tongue-and-groove wood soffit more closely than any other metal soffit system.
- The industry's only v-groove in a 6" width, our design helps to eliminate sagging and nail facing — a big plus.
- Perforated v-groove offers the most net free ventilation per lineal foot of any aluminum soffit system.

**U-GROOVE**

- Wider grooves cast a more subtle shadow.
- Helps hide construction imperfections.

**COLOR COORDINATION**

Available in a broad array of colors that match perfectly with Mastic trim, fascia, rainware and all Ply Gem siding options. See Product Spec Guide for details.

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**ENVOY® ALUMINUM SOFFIT**

Engineered for outstanding strength and superior ventilation performance, Endurance represents a great value in a low-maintenance soffit.

**NORMAL .019 THICKNESS**

**V-GROOVE SOFFIT**

- Our v-groove designs replicate the classic look of tongue-and-groove wood soffit more closely than any other metal soffit system.
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**U-GROOVE**

- Larger grooves cast a more subtle shadow.
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**V.I.P. LIMITED LIFETIME WARRANTY**

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**ENDURANCE® ALUMINUM SOFFIT**

Engineered for outstanding strength and superior ventilation performance, Endurance represents a great value in a low-maintenance soffit.

**NORMAL .016 THICKNESS**

**V-GROOVE SOFFIT**

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**V.I.P. LIMITED LIFETIME WARRANTY**

Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years. (See warranty for complete details.)
ULTRA TS® TRIM SHEET

TRIM SHEET

PVC COATED
STRIATED FINISH
24” TRIM SHEET

ALUMALURE® 2000
SMOOTH FINISH
24” TRIM SHEET

WOODGRAIN
EMBOSSED
24” TRIM SHEET

PERFORMANCE METALS ALUMINUM TRIM SHEET
Faster, easier cutting = faster, easier installation.

CORROSION-INHIBITING PRIMER — COMBINED WITH LOW-MAR TOPCOAT
Stands up to extreme weather — resists fading, chalking, corrosion and UV damage.

SUPERIOR ELONGATION AND YIELD STRENGTH
Easily shaped and formed on the job site.

THE HIGHEST-QUALITY ALUMINUM TRIM SHEET
AVAILABLE FOR RESIDENTIAL CONSTRUCTION

V.I.P. LIMITED LIFETIME WARRANTY
Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

OFFERED IN AN EXTENSIVE ARRAY OF COLORS, THIS SUPER-
PREMIUM TRIM SHEET DELIVERS OUTSTANDING JOB-SITE
PERFORMANCE. ALUMALURE® 2000 IS A PATENTED
COMBINATION OF CORROSION-INHIBITING PRIMER AND AN
ULTRA-Tough, LOW-MAR TOPCOAT. THIS PREMIUM CONSTRUCTION
DELIVERS OUTSTANDING JOB-SITE PERFORMANCE — AND SMOOTH,
BUCKLE-FREE APPLICATION.

• Coordinating colors available for popular windows and
competitor siding

• Also available in a variety of colors to match competitor’s vinyl
siding, see Product Spec Guide for details.

ALUMALURE® 2000
This revolutionary finish holds its color and resists the
toughest corrosive elements — even UV radiation and polluted
air. Applied in a two-coat process, Alumalure® 2000 is a
combination of corrosion-inhibiting primer and an ultra-tough,
low-mar topcoat.

CORROSION-INHIBITING PRIMER —
COMBINED WITH LOW-MAR TOPCOAT
Stands up to extreme weather — resists fading, chalking, corrosion and UV damage.

SUPERIOR ELONGATION AND YIELD STRENGTH
Easily shaped and formed on the job site.

THE HIGHEST-QUALITY ALUMINUM TRIM SHEET
AVAILABLE FOR RESIDENTIAL CONSTRUCTION

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PERFORMANCE METALS | 13
ALUMALURE® 2000
This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar-resistant topcoat.

STRIATED PVC FINISH
This richly textured finish mimics the look of freshly painted wood. Thicker and more durable than most PVC finishes, it is composed of surface-conditioned high-quality aluminum covered by an all-weather, super-flexible primer topped by a thick film of textured PVC topcoat. This premium construction provides exceptional scratch-resistance, durability, and long-term performance.

AVAILABLE IN A RANGE OF BEAUTIFUL COLORS
Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

TRIM COIL

STANDARD TRIM COIL (S24 and S24T)

EC24 PVC COATED STRIATED FINISH 24” TRIM COIL

EC24 ALUMALURE® 2000 SMOOTH FINISH 24” TRIM COIL

S24T PVC COATED STRIATED FINISH 24” TRIM COIL

ECONOMY TRIM COIL (EC24 and EC24T)

EC24 PVC COATED STRIATED FINISH 24” TRIM COIL

EC24 ALUMALURE® 2000 SMOOTH FINISH 24” TRIM COIL

S24 PVC COATED STRIATED FINISH 24” TRIM COIL

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AVAILABLE IN A RANGE OF BEAUTIFUL COLORS
Coordinate colors perfectly with other Ply Gem products. Also available in a variety of colors to match competitors’ vinyl siding. See Product Spec Guide for details.

V.I.P. LIMITED LIFETIME WARRANTY
Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).

ENVY + ENDURANCE FASCIA

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ENVOY SMOOTH FASCIA TRIM

4”, 6”, 8”, 10”

.024 NOMINAL

ALSO AVAILABLE IN ENVOY PVC COATED FASCIA TRIM

6”, 8”

.024 NOMINAL

ENVOY WOOD GRAIN EMBOSSED FASCIA TRIM

4”, 6”, 8”, 10”

.024 NOMINAL

ENVOY RIBBED FASCIA TRIM

4”, 6”, 8”, 10”

.024 NOMINAL

ALSO AVAILABLE IN ENDURANCE RIBBED FASCIA TRIM

4”, 6”, 8”, 10”

.019 NOMINAL

V.I.P. LIMITED LIFETIME WARRANTY
Premium guarantee of lasting quality and peace of mind — from Ply Gem, a trusted industry leader for 70+ years (see warranty for complete details).
RAINWARE: SECTIONAL 5” AND 6” GUTTERS

HANGERS ENGINEERED TO SUPPORT MORE WEIGHT THAN ORDINARY SPIKES
Because the hangers are designed to handle more weight, they provide greater support for gutters and roofs. Hangers are engineered to support more weight than ordinary spikes.

FREE-FLOATING HANGERS
Uniquely designed to allow gutters to slide as they expand and contract, eliminating stress on nails.

STRONGEST SYSTEM AVAILABLE FOR RESIDENTIAL CONSTRUCTION
Protects homes by supporting up to 50 pounds per lineal foot to handle more heavy rain, snow and other extreme weather than any other gutter.

EXPANSION JOINTS
Engineered for normal expansion and contraction, which are the challenges in longer runs and high-temperature environments. Expansion joints are unavailable for “seamless” gutters.

PERFORMANCE METALS: THE HIGHEST-QUALITY ALUMINUM — METS OR EXCEEDS BEST STANDARDS
Available in the mill finish, this high-end aluminum alloy is stronger and more rigid than the competition’s best metal — plus, a double-coating of our proprietary aluminum finish delivers an exceptionally durable, smooth surface.

ALUMALURE® 2000
This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of corrosion-inhibiting primer and an ultra-tough, mar-resistant topcoat.

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HEAVY .024" DOWNSPOUTS AND ELBOWS

AVAILABLE IN A RANGE OF BEAUTIFUL COLORS
Coordinate colors perfectly with other Ply Gem products. See Product Spec Guide for details.

PERFORMANCE METALS | 1716 | PERFORMANCE METALS
RAINWARE: SEAMLESS GUTTER + DOWNSPOUT COIL

.032 GUTTER COIL
.019 DOWNSPOUT COIL
.027 GUTTER COIL

5" AND 6" GUTTER COIL ONE-SIDE FINISH COAT
2" X 3", 3" X 4", 4" X 5" DOWNSPOUT COIL

ALUMALURE® 2000
This revolutionary finish holds its color and resists the toughest corrosive elements — even UV radiation and polluted air. Applied in a two-coat process, Alumalure® 2000 is a combination of rust-inhibiting primer and an ultra-tough, mar resistant topcoat.

THE ISP™ DIFFERENCE — INTEGRATED STANDARDS OF PERFORMANCE
ISP™ is our comprehensive product development, testing, certification and quality control program. This stringent set of standards and conformance specs ensures products meet or exceed industry standards and/or code approvals. In addition, we go the extra mile with a battery of internal tests designed to predict and scrutinize performance attributes such as tensile strength, rigidity, wind resistance, color fidelity and weatherability.

20-YEAR WARRANTY

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Coordinate colors perfectly with other Ply Gem products. See Product Line Guide for details.

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20-YEAR WARRANTY

DOWNSPOUTS AND ELBOWS

ACCESSORIES

5", 6" AND 7" LEFT/RIGHT END CAPS
DOWNSPOUT PIPE BAND UNIVERSAL 3/4" ROUND DOWNSPOUT
TOUCH-UP PAINT IDENTIFING COLOR — GRY TOUCH-UP CAN — SEALED AEROSOL CANS

METERS

5", 6" AND 7" INSIDE/OUTSIDE BOX MITER
5" AND 6" INSIDE/OUTSIDE BAY MITER
4" ROUND OFFSETS

PERFORMANCE METALS | 1918 | PERFORMANCE METALS
GUTTER PROTECTION

LEAF RELIEF® by Ply Gem

GUTTER PROTECTION THAT REALLY WORKS
- Over 100 million feet installed
- Invisible from street level
- Drains up to 29.7 inches of water per hour
- Eliminates the need for gutter cleaning
- Backed by a 25-year warranty

AVAILABLE IN:
- 5”, 6” COMBO HANGER
- 5”, 6” ADJUSTABLE
- 5”, 6” CLASSIC
- 5”, 6” HALF ROUNDED
- 5”, 6” ZIP

LEAF SMART® by Ply Gem

GUTTER PROTECTION MADE SIMPLE
- Arch design helps prevent leaf build-up
- Engineered to maximize water flow
- High-performance coating resists corrosion
- 5-year material warranty

AVAILABLE IN:
- 5”, 6” MESH

LEAF LOGIC® by Ply Gem

THE CLEAR CHOICE FOR CLEAN GUTTERS
- Designed to drain water and prevent overflow
- Ripple design for drying rack
- Two-point attachment strengthens gutter
- 20-year material and performance warranty

AVAILABLE IN:
- 5”, 6” RIPPLED PLATE

Everything you need is in one place

The comprehensive selection of Ply Gem Mastic accessories is available now.

- Easy ordering all from one place
- Comprehensive offering
- Reduced logistics costs by combining orders
- Accelerated delivery
- Perfectly color matched to all Mastic products
- Industry-leading warranty
- Contact your Ply Gem Mastic Territory Sales Manager Today
SUSTAINABLE RESOURCES:

- Performance Metals® have been third-party verified and Green Circle® certified to contain a minimum of 67% recycled content.
- Ply Gem facilitates reuse and recycle pallets and packaging material, reducing raw material needs and landfill use.
- Mastic vinyl siding is manufactured from two abundant natural resources: salt (57%) and natural gas (43%).
- During the manufacturing process of Mastic vinyl siding, all unused material is reclaimed and reused, creating one of the most efficiently produced exterior claddings available today.
- When installed and used properly, Mastic products never require paint or stain, which reduces VOCs released into the atmosphere.

ENERGY EFFICIENCY:

- Performance Metals® V-Groove soffits and roof and eave vents support proper attic ventilation efforts, which moderates attic temperatures and improves a home’s energy efficiency. Mastic vinyl siding metal soffits provide the most net free ventilation per linear foot of any aluminum soffit system.
- Vinyl siding requires less energy to manufacture per square foot than brick and mortar.²
- Mastic vinyl siding is lighter weight per square foot than other cladding options, so it requires less fuel to transport. Less fuel used means less pollution.
- When correctly installed, the Structure® Home Insulation System™ can reduce thermal bridging and help meet the requirements of an ENERGY STAR® Qualified new home. The Structure® Home Insulation System™ in a Double 6” profile has an R-value of R-3.0 using the testing method ASTM C518, as specified by the Federal Trade Commission.

LIFE CYCLE BENEFITS OF HOMES:

- All Performance Metals® aluminum accessories are easily recyclable. In fact, at the end of its lifecycle in building applications, 100% of the aluminum can be recycled.
- Mastic vinyl siding is durable and requires no site finish. Performance Metals® stand up to weather with virtually no maintenance. Designer Accents use thicker construction and a baked lacquer finish to ensure that they hold up season after season.
- When installed properly and under normal use, our products should never require painting or staining. They won’t crack, peel, blister, or rot.

For more information on how Mastic products can help you meet your sustainable building goals, refer to the Building to Make a Difference white paper available at mastic.com.
GIVE YOUR HOME THE PERFECT FINISH

The big things like siding and windows make the house, but it’s the finishing touches that make it home. So start with the rich texture of shakes or the crisp shadow lines of lap siding, but finish with charming shutters, expertly crafted trim or rustic stone. Creating your dream home exterior can start and finish with Ply Gem. Every product we make is designed to perform and look beautiful together. Because a house is a home when it’s perfectly finished.