Our Mission

We are committed to being the building products manufacturer of choice in each market we serve.

We will create value for all stakeholders using a business model that combines efficient manufacturing, a commitment to teamwork and unrelenting customer focus.

Our success is defined by superb customer relations and loyalty, our position as an employer of choice and superior growth and profitability.

We make the products that builders and remodelers use to create beautiful homes.
Ply Gem’s family of brands span from the tip of the roof to the foundation -- and from the front curb to the backyard.
Since the beginning, Ply Gem has been a forward-thinking company – focused on growth and innovation. From our humble start in 1943, we have become an industry leader, offering customers throughout North America a complete portfolio of exterior products from our diverse group of brands – making it possible for every homeowner to enjoy a beautifully custom, low-maintenance home exterior.

In fact, Ply Gem’s Vision is “To become the leading building products company whose high quality products, dedicated service and innovative solutions help families and businesses realize their dreams through better homes and workplaces.”

Building Success

Over 65 locations

United States

Cary, NC  (Headquarters)
Auburn, WA
Bryan, TX  (2 Locations)
Columbus, OH
Corona, CA
Dallas, TX
Durham, NC
Ellenboro, WV
Fair Bluff, NC
Fayetteville, NC
Gaffney, SC
Harrisville, WV
Jasper, TN
Kansas City, MO
Kearney, MO
Martinsburg, WV
Middleburg, PA
Olathe, KS
Paris, IL
Parkersburg, WV
Peachtree City, GA
Pennsboro, WV
Rocky Mount, VA
Sacramento, CA
Sidney, OH
Stuarts Draft, VA
St. Marys, WV
Toledo, OH
Vacaville, CA
York, NE
Youngsville, NC

Canada

Brantford, ON
Calgary, AB  (3 Locations)
Dartmouth, NS
Edmonton, AB  (2 Locations)
Fredericton, NB
Grande Prairie, AB
Kamloops, BC
Kelowna, BC
Langley, BC
Lethbridge, AB
London, ON
Medicine Hat, AB
Moncton, NB
Mount Pearl, NL
Ottawa, ON
Paris, ON
Prince George, BC
Red Deer, AB
Regina, SK  (2 Locations)
Repentigny, QC
Richmond, BC
Saint-Hubert, QC
Saint John, NB
Saskatoon, SK  (2 Locations)
Scarborough, ON
Sherbrooke, QC
Vancouver, BC
Winnipeg, MB  (2 Locations)
Our Products

Through our range of exterior building products, Ply Gem helps our customers to build style through a complete solution we call The Designed Exterior™, which combines materials, colors and textures — all intended to work together to create custom curb appeal. And since our products are manufactured here in North America and backed by comprehensive warranties, you can have confidence in their superior quality.

**ROOFING** - Ply Gem’s engineered roofing offers the beauty and durability of natural materials but it’s easier to install and costs substantially less.

**SIDING** - Ply Gem’s siding brands offer beautiful and durable choices for any home. In fact, we are #1 in vinyl siding in North America.

**TRIM & ACCESSORIES** - Ply Gem’s trim and mouldings offer the beauty of wood without the maintenance. Cellular PVC does not contain or absorb water, so it won’t rot, warp or split.

**WINDOWS & DOORS** - Our extensive product portfolio of windows and patio doors offers a range of material and style options for every project and budget.

**FENCE & RAILING** - Our full range of vinyl fence styles - from picket to privacy - will complement the look of any home, meet functional requirements and are NAHB Green Approved.

**STONE** - Ply Gem gives architectural authenticity to home exterior design by delivering the custom look of natural stone with a touch of personal style.
This home, located in Alexandria, Virginia, was completely transformed in just 3 weeks using Ply Gem’s exterior products.
Ply Gem builds smart by providing eco-friendly solutions and maintaining efficient and environmentally-conscious business practices. We’re also increasing our operational resourcefulness and finding ways to lower carbon emissions and environmental impact. Throughout our business, Ply Gem is dedicated to being socially responsible and minimizing our impact on the environment.

Whether it’s the materials we use, how we get them to market, or the energy our products save over the life of a home -- it all adds up to a significant commitment to future generations.

- **RECYCLING PROGRAM**
  - All Ply Gem locations have a recycling program with manufacturing locations recycling 95 percent of scrap vinyl.

- **ENERGY EFFICIENT LIGHTING**
  - We’re upgrading our plants with energy efficient lighting, along with turning off lights during down times. This is saving about 148,000 kWh per month, per plant.

- **ENERGY STAR® WINDOWS**
  - According to ENERGY STAR®, replacing old windows with ENERGY STAR® qualified windows can, on average, lower household energy bills by 7-15 percent.

- **INSULATED SIDING**
  - Results of the recent “Insulated Siding Energy Performance Study” from Newport Ventures and commissioned by the Vinyl Siding Institute, showed an average air tightness improvement of 11 percent across five homes after insulated siding was installed.

- **NAHB RESEARCH CENTER**
  - Ply Gem offers more NAHB Research Center Green Approved exterior products than any other manufacturer.
In 2013, Ply Gem established Foundation Labs, a separate business division solely dedicated to furthering building science, leveraging industry experts and research, and innovating around products, testing and design aesthetics.

Foundation Labs introduced engineered slate roofing, a proprietary roofing material with 100 percent recycled resins in 2014, and has several new technologies and products in testing currently.

To increase Foundation Labs’ capacity for testing and innovation, Ply Gem created an Insight Center, located in Durham, NC, capitalizing on our headquarter’s proximity to one of the most prominent research areas in the United States.
At Ply Gem, we understand that it’s through the dedication of our more than 8,500 associates that we’ve become an industry-leading company. So, we’re committed to creating a bright future for associates at every level of the organization. What’s more, Ply Gem’s customers are an extension of us: they are our ambassadors. In order to ensure that dealers, contractors, builders and other industry professionals are set-up for success, Ply Gem offers ongoing installation and product training throughout the year.

We promote professional growth and career advancement through:

**TRAINING**
Career development is a top priority for Ply Gem. To help our associates, we offer quality in-person and online training through Ply Gem University. With more than 30 courses – and others continually being added – this program has something for every level of professional.

**ADVANCED LEADERSHIP PROGRAM (ALP)**
An integral part of Ply Gem’s focus on preparing the organization’s future leaders, the ALP offers associates the chance to identify strengths and sharpen skills that will help drive the next generation of executive leadership.

**TUITION REIMBURSEMENT**
Ply Gem also strongly encourages self-development and extends a tuition reimbursement benefit to all associates, to increase competencies in areas not covered through Ply Gem University.
Across North America, Ply Gem is actively engaged in giving back. Whether it’s building and renovating homes for families in need, raising money for cancer research or offering internship programs through local schools, we make a concerted effort to support the communities where we live and work. Our associates roll-up their sleeves in a wide variety of ways.

**Enriching Our Communities**

**EXAMPLES OF RECENT COMMUNITY PROJECTS**

- **Home for Good Project** - 300+ Homes Across North America with Country Music Icon, Alan Jackson
- **Build homes in partnership with Habitat for Humanity** - 400+ Homes Across North America
- **Extreme Makeover: Home Edition Builds** - 21 Homes Across North America
- **Charity benefit for a children’s mental health center** - Calgary, Alberta
- **Pack backpacks for local low-income children** - Martinsburg, WV
- **Local United Way campaigns** - Sidney, OH
- **Dress down to raise money for St. Baldrick’s Foundation** - Cary, NC
- **Charity March for Babies** - Martinsburg, WV and Middleburg, PA
- **Supply local schools with snacks and drinks for students during testing days** - Dallas, TX
- **Support Toys for Tots by donating toys for children and teens** - Kansas City, MO
- **Construct customized homes for veterans through Homes for Our Troops** - Hanford, CA
About Ply Gem Holdings, Inc.